

ADHESIVE – GENERAL ADHESIVE

Multipurpose Cyanoacrylate Adhesive

Form: Liquid

Color: Clear

Odor: Sharp, Irritating

pH: N/D

Solubility (in water): Polymerized

(in mineral spirits): Soluble

VOC Content (% by weight): 87.1

Flash Point (ASTM D-7821): 160 - 200 °F

Specific Gravity: 1.05 ± 0.01 g/cm³

Density: 8.76 ± 0.05 lbs/gal

Storage Stability (at 70°F): 6 months or
1 year if refrigerated

Ingredients

C.A.S. #

Ethyl cyanoacrylate	7085-85-0
Poly (methyl methacrylate).....	9011-14-7
Hydroquinone	12-31-9

Use General Adhesive on . . .

- **Rubber**
- **Glass**
- **Plastic**
- **Vinyl**
- **Metal**
- **Almost any substrate!**

DIRECTIONS: GENERAL ADHESIVE should be applied in small amounts to one surface only. The parts should then be mated together under slight pressure. This causes the adhesive to spread out into a thin film and assures optimum adhesive performance. The pressure need only be applied for several seconds. GENERAL ADHESIVE cures rapidly allowing for bonded parts to be handled within 10 to 60 seconds for most applications. Full cure is normally within 24 hours.

Note: If this product has been refrigerated, allow to warm to room temperature before using.

HMIS			NFPA		
	Severe	4	Extreme		
	Serious	3	High		
	Moderate	2	Moderate		
	Slight	1	Slight		
	Minimal	0	Insignificant		
Health				Health.....	2
Flammability				Flammability	2
Reactivity				Reactivity	1
Personal Protection.....	X			Special Precautions	None